

# PRA & WRA RESIDUAL GAS ANALYSERS (RGA)

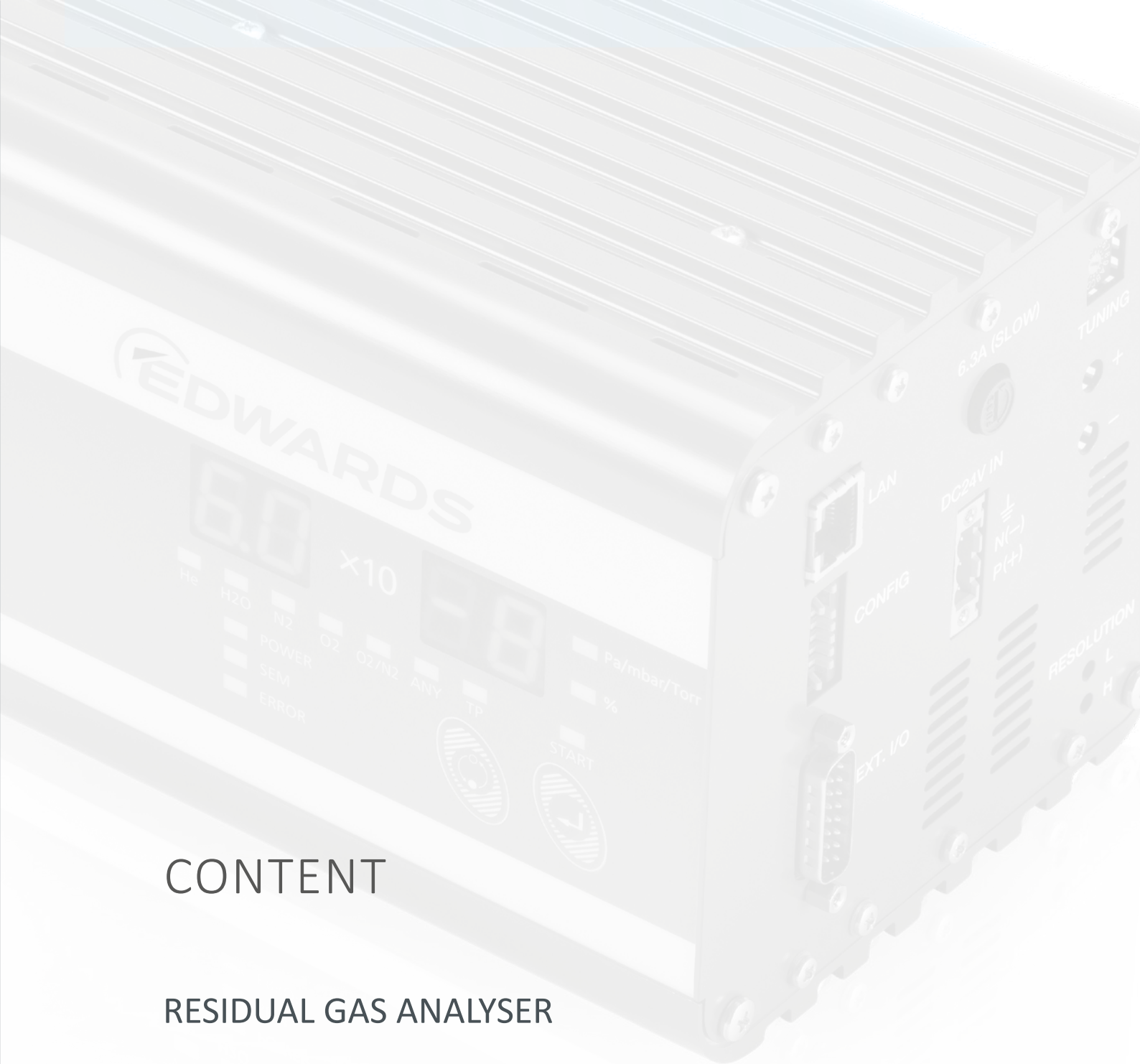




## EDWARDS THE PARTNER OF CHOICE

**Edwards is a world leader in the design, technology and manufacture of vacuum pumps with over 100 years of history and more than 80 years of manufacturing experience.**

We believe in delivering results that bring value to our customers by using our breadth of industry experience to identify and apply solutions to your problems. Using the most innovative and up-to-date modeling techniques, we can optimise the pumping configuration for customers to provide a system design giving the maximum performance in the most reliable and cost-effective way.



# CONTENT

## RESIDUAL GAS ANALYSER

- Description of the technology
- Application and markets
- Choosing the right RGA
- Technical data
- Ordering information

# RESIDUAL GAS ANALYSER

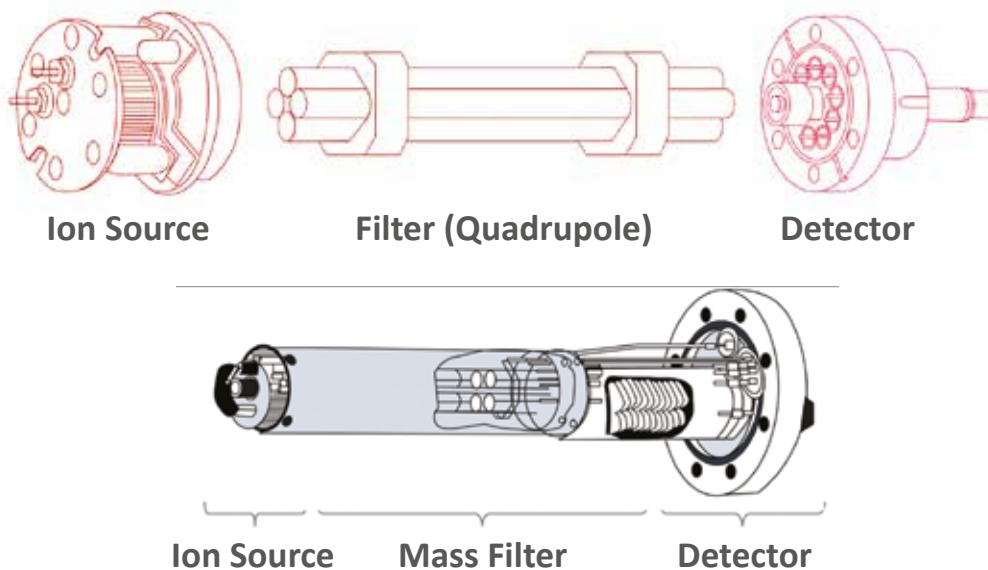
The perfect balance of high end performance and accessibility

## Description of the technology

The Edwards RGAs are quadrupole mass spectrometers with a high performance analyser tube consisting of the ion source, the quadrupole filter and the detector. Exposed to vacuum, the gas molecules are ionized by the RGA.

Dependent on the weight or mass of the molecules, the ions have a different mass to charge ratio. By varying the

voltage the RGA can measure the different masses: Only ions with the specific mass to charge ratio find their way into the detector where the ionized gas molecules are then measured. With this procedure, the RGA shows the composition of the gas in the system/chamber/process.



## Application and markets

**RGAs do analysis of gases and their composition, this is needed for:**

- Leak detection and identification
- Find and identify contaminants
- Verify gas purity
- Product/process quality assurance
- Process & equipment diagnostics and control
- Optimize process performance and yield

**Our RGAs are the perfect solution in a wide range of applications:**

- Semiconductor processes
- Thin-film and display
- Vacuum heat treatment
- Vacuum freeze drying
- Research & development
- High energy physics

## Choosing the right RGA

We offer two variants, giving you the perfect choice for your various needs.

**PRA:** Our Primary Residual Gas Analyser is the perfect solution for all “basic” applications and processes, to do quick and convenient analysis.

**WRA:** Our Wide Range Residual Gas Analyser, for advanced and more demanding processes and analysis allowing higher analyzer temperatures and bake out temperatures of up to 300°C. To match advanced needs, the WRA offers a better sensitivity to detect even the smallest traces of molecules.

The Edwards RGAs offer the unique feature of integrated display and control combined with an intelligent RGA software with full Ethernet Protocol accessibility, which allows you to use all available functions of the supplied software within your own software or PLC and that is intuitive to operate. The RGA is an extremely reliable gas measurement instrument, delivering great performance in all areas of residual gas analysis. Customers benefit from intelligent software functions and gas detection set-ups. Important functions are pre-installed, which facilitates a plug-and-play. The Edwards RGAs are ready-to-go: They come with all accessories and software needed to do residual gas analysis. We offer full application support, through a dedicated team that will help you implement your Edwards RGA into your process. Contact Edwards for more information.

### Some of the unique benefits are:

- Total pressure measurement for full process control
- Dual filament for highest reliability and up-time
- On unit display for basic measurements without a PC
- Customer replaceable parts
- Degas function
- Protection of ion source and EM



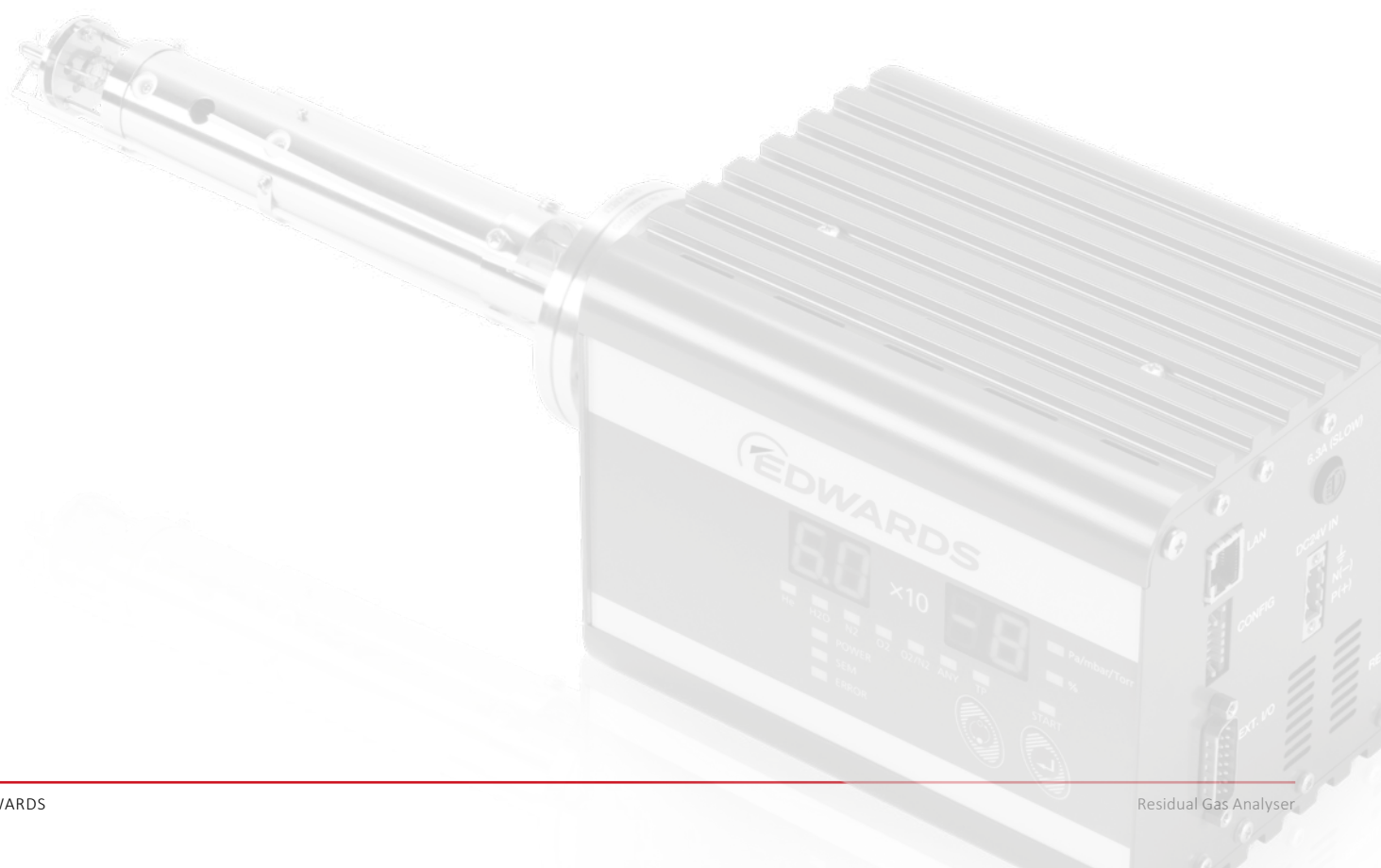
## Technical data

	PRA100	PRA100S	PRA200	PRA200S
Mass range (amu)	1-100	1-100	1-200	1-200
Mass filter type	QMS	QMS	QMS	QMS
Detector type	Faraday cup	EM/Faraday Cup	Faraday Cup	EM/Faraday Cup
Sensitivity (A/mbar)	$1 \times 10^{-5}$	$400/1 \times 10^{-5}$	$1 \times 10^{-5}$	$400/1 \times 10^{-5}$
Minimum detectable partial pressure (mbar)	$1 \times 10^{-10}$	$1 \times 10^{-14}/1 \times 10^{-10}$	$1 \times 10^{-10}$	$1 \times 10^{-14}/1 \times 10^{-10}$
Max operating pressure (mbar)	$1 \times 10^{-4}$	$1 \times 10^{-4}$	$1 \times 10^{-4}$	$1 \times 10^{-4}$
Filament material	Ir/Y2O3	Ir/Y2O3	Ir/Y2O3	Ir/Y2O3
Operating temp (°C)	40	40	40	40
Max analyser temp (°C)	120	120	120	120
Max bake out temp (elec removed) (°C)	250	250	250	250
Connection flange	DN40CF	DN40CF	DN40CF	DN40CF
Power input	DC24V +-10% 50W	DC24V +-10% 50W	DC24V +-10% 50W	DC24V +-10% 50W
Weight (kg)	2.6	2.84	2.6	2.84
IP	30	30	30	30
Serial communication	RS485	RS485	RS485	RS485
Resolution	M/DeltaM=1M(10%PH)	M/DeltaM=1M(10%PH)	M/DeltaM=1M(10%PH)	M/DeltaM=1M(10%PH)

	WRA200S	WRA300S
Mass range (amu)	1-200	1-300
Mass filter type	QMS	QMS
Detector type	EM/Faraday Cup	EM/Faraday Cup
Sensitivity (A/mbar)	$400/2.5 \times 10^{-4}$	$400/2.5 \times 10^{-4}$
Minimum detectable partial pressure (mbar)	$1 \times 10^{-15}/1 \times 10^{-11}$	$1 \times 10^{-15}/1 \times 10^{-11}$
Max operating pressure (mbar)	$1 \times 10^{-4}$	$1 \times 10^{-4}$
Filament material	Ir/Y2O3	Ir/Y2O3
Operating temp (°C)	40	40
Max analyser temp (°C)	250	250
Max bake out temp (elec removed) (°C)	300	300
Connection flange	DN40CF	DN40CF
Power input	DC24V +-10% 50W	DC24V +-10% 50W
Weight (kg)	3.21	3.21
IP	30	30
Serial communication	RS485	RS485
Resolution	M/DeltaM=1M(10%PH)	M/DeltaM=1M(10%PH)

## Ordering information

Product description	Order number
WRA200S	D05002202
WRA300S	D05002302
WRA-S analyzer tube	D05002015
WRA200S/300S filament kit	D05002014
WRA200S/300S ion source	D05002013
WRA200S/300S SEM	D05002012
PRA100	D05001101
PRA100S	D05001102
PRA200	D05001201
PRA200S	D05001202
PRA100/200 analyzer tube	D05001016
PRA100S/200S analyzer tube	D05001015
PRA ion source	D05001013





## GLOBAL CONTACTS

Publication Number: 3601 0491 01  
 © Edwards Limited 2021. All rights reserved  
 Edwards and the Edwards logo are trademarks of  
 Edwards Limited.

Whilst we make every effort to ensure that we  
 accurately describe our products and services,  
 we give no guarantee as to the accuracy or  
 completeness of any information provided in  
 this brochure.

Edwards Ltd, registered in England and Wales  
 No. 6124750, registered office: Innovation Drive,  
 Burgess Hill, West Sussex, RH15 9TW, UK.

### EMEA

<b>UK</b>	+44 1444 253 000 (local rate) 08459 212223
<b>Belgium</b>	+44 1293 60 3350
<b>France</b>	+33 1 4121 1256
<b>Germany</b>	0800 000 1456
<b>Italy</b>	+ 39 02 48 4471
<b>Israel</b>	+ 972 8 681 0633
<b>Russia</b>	+7 495 933 55 50 Ext. 1800/1803 +8 800 775 80 99

### ASIA PACIFIC

<b>China</b>	+86 400 111 9618
<b>India</b>	+91 20 4075 2222
<b>Japan</b>	+81 47 458 8836
<b>Korea</b>	+82 31 716 7070
<b>Singapore</b>	+65 6546 8408
<b>Taiwan</b>	+886 3758 1000

### AMERICAS

<b>USA</b>	+1 800 848 9800
<b>Brazil</b>	+55 11 3952 5000